

7449



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RBE350A94-2720-00-5

Job Sheet 182924



Part No: RBE350A94-2720-00-5

Job Qty: 6 ea ²¹ ₉₋₈₉

Part Name: Bottom Tube Half



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/6/18

Job Tracking No:

Due Date: 10/1/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBE350A94-2720-00 Rev. 2 IPP Rev. A 18.09.05 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	10/1/18	10/1/18	0.00	0.00	Start Up Machining-4		FRED 29-10-18
100	Bandsaw	6 pcs	10/1/18	10/1/18	0.08	0.30	Bandsaw1		FRED 29-10-18
120	Lathe Conv	6 pcs	10/1/18	10/1/18	0.50	0.50	Lathe Conv-2		FRED 29-10-18
130	QC	6 pcs	10/1/18	10/1/18	0.00	0.00	QC2 Machining-5		FRED 29-10-18
131	Mill Conv	6 pcs	10/1/18	10/1/18	0.00	1.50	Mill Conv 2		FRED 29-10-18
132	QC	6 pcs	10/1/18	10/1/18	0.00	0.00	QC2 Machining-4		FRED 29-10-18
140	QC	6 pcs	10/1/18	10/1/18	0.50	0.60	QC8 Machining-5		FRED 29-10-18
150	Packaging	6 pcs	10/1/18	10/1/18	0.00	0.00	Packaging3-2	WAB-05	A.P 18-10-31
160	QC21-SA	6 Ea	10/1/18	10/1/18	0.00	0.00	QC21	WAB-05	EL

Part Op 120 - 1-Machine as per DWG. (Face) 2-Deburr
Descriptions: 131 - 1-Machine as per DWG. 2-Deburr
150 - Identify and Stock

DAS
21
9-89

NOV 07 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M1018TR2.125W.120	M1018TR2.125W.120 M1020	.7980 ft (.133 ea)	90-Start up Operation	5/15490

DAS
13
9-89

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M1018TR2.125W.120	1	0	0

constant Quote

Part Specifications

SEP 06 2018

Specifications could not be found.

Plex 9/6/18 11:52 AM dart.logan.david



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Container No: S122498



Part: RBE350A94-2720-00-5

Job No: 182924

Serial No/Batch: S122498

Revision: 2

Inspector:

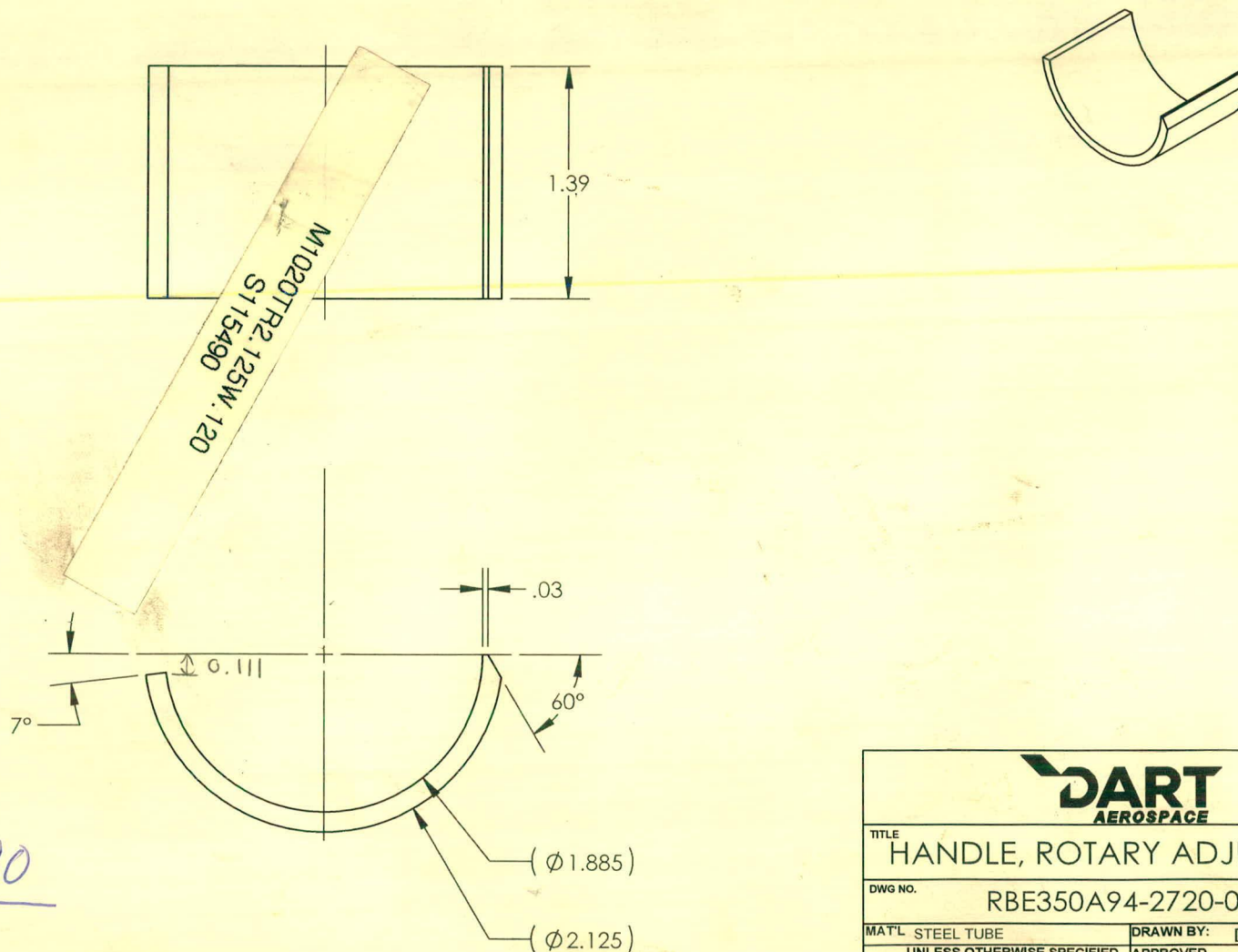
Exp Date:

Instructions:

Date: 10/29/18

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-05 ADDED MISSING DIMS FOR R.50. DELETED Ø.236 & MADE HOLE Ø.313 ONLY.	5/22/14	DJN	RJC
2	15-0063	-5 REDESIGNED.	3/16/2015	DPD	JAG



Batch# -> S115490

(-5)
BOTTOM TUBE HALF

DART AEROSPACE	
TITLE HANDLE, ROTARY ADJUSTMENT	
DWG NO. RBE350A94-2720-00-5	REV 2
MAT'L STEEL TUBE	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>J. Gilbert</i>
.XXX ± .010	HEAT
.XX ± .03	TREAT
.X ± .1	FINISH
FRACTIONS ± 1/8	SEE -1 WELDMENT
ANGLES ± 5°	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AS350
SCALE 1:1	DATE 3/11/2015
SHEET 4 OF 9	

